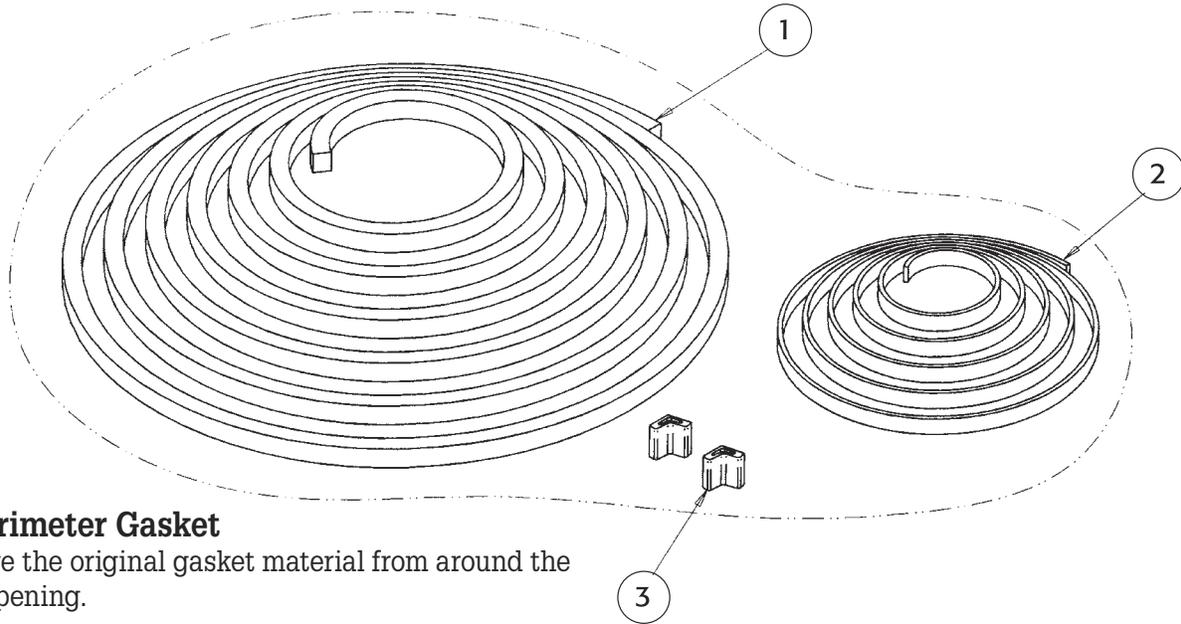


# Installation Procedure

## Toolbox Gasket Replacement



### Door Perimeter Gasket

1. Remove the original gasket material from around the toolbox opening.
2. The new door perimeter gasket is *not* square. The gasket measures .50 x .60 and the groove it will be pressed into is .50 wide. Look carefully at the material and know which side is wider.
3. Find the center of the gasket length and press the wide dimension of the gasket (.60) into the gasket groove (.50) beginning at the top center of the box and working to each corner. Do not pull or stretch the gasket, especially in the corners, since this makes it thinner and may permit leaks. "Pack in" as much material into the groove, as you can, especially in the corners.
4. Tuck the material behind the lower edge of the door and trim the excess material flush with the bottom of the toolbox.

### Door Hinge Gasket (1/8" thick x 1/2" wide)

1. Remove the original gasket material from between the hinge halves at the bottom edge of the toolbox door.
2. Remove the adhesive cover from the new material and press it in place without stretching.

### Door Corner Gaskets

1. Remove the original corner gaskets, remove the adhesive covers from the new gaskets and press them into place along 2 edges in the lower corners of the door.

### Bill of Materials

ITEM	PART NO.	QTY.	DESCRIPTION
1	3004279	9'	Gasket, .50 x .60 TB Door
2	3003145	5'	Gasket, 1/8 x 60 TB Door Hinge
3	3003844	2	Gasket, Patch
	3000340	1	Bag, Poly 13" x 15" x .004
	3000165	1	Label, 1" x 3" Adhesive
	3005945	1	Procedure, Install

### Warranty

Buyers Products Co. warrants all truck/trailer hardware manufactured or distributed by it, to be free from defects in material and workmanship for a period of one year from date of shipment. Parts must be properly installed and used under normal conditions. Any product which has been altered, including modification, misuse, accident or lack of maintenance will not be considered under warranty. Normal wear is excluded. The sole responsibility of Buyers Products Co. under this warranty is limited to repairing or replacing any part or parts which are returned, prepaid, and are found to be defective by Buyers Products Co. Authorization from Buyers Products Co. must be obtained before returning any part. No charges for transportation or labor performed on Buyers' products will be allowed under this warranty.